

Thank You for choosing INFINITY for all of your heating and control requirements.

Please Read Before Operating any Infinity Heaters:

(If you do not read the whole page, please just read the underlines.)

The Infinity CRES Heaters are a patented design allowing for the most efficient and **cost-effective** mode of heating moving fluids. As with all fluid and circulation heaters a few precautions should be observed to assure the safe operation and long life of the element.

- If insulating an Infinity or any Electric heater, NEVER use flammable material. Fire may occur in the event of un-foreseen events during operation. Ceramic fiber insulation and metal shrouding is acceptable.
- When mounting Infinity's or any electric heater, NEVER use plastic or polymeric materials, or any flammable material. Fire may occur in the event of un-foreseen events during operation. Ceramic and metal mounts are acceptable.
- When using any of Infinity's Heaters to heat flammable or explosive materials, ensure the element terminals are mounted within a Explosion Proof Head and all explosion proof standards are observed and implemented by licensed personnel. The elements must be fully submerged with NO AIR / O₂ trapped within the element housing when heating a liquid. When heating flammable or explosive gases the **Element housing must be fully purged of all Air / O₂ prior to powering elements.** There must be a solid ground and a fail safe ground fault interrupt device inline with the control contactor circuit to cut power to heater array in the event of arcing within the heater. ALWAYS ensure proper grounding of element at the housing and the terminal enclosure.
- When **cleaning** heater, ensure heater is not energized prior to introduction of interior cleaning agent. Use of acidic, basic and chelating materials are all acceptable within Infinity standard heaters during off cycles. When necessary heater element array may be removed for physical cleaning and inspection, ensure heater terminals are properly locked out from service prior to servicing any electric heater.

WATER/LIQUID HEATERS

- When installing Infinity CRES heater components into process, ensure correct connector fittings are used and mate properly before operating the process. It is acceptable that the coil come in contact with the housing body or pipe as long as the body or pipe is properly grounded that is accepting the element.
- For flowing media heaters must be mounted in a vertical position or in an orientation such that air cannot build up in housing.
- Heaters are to be primed and submerged prior to any power being applied to the heaters.
- When using CRES heaters in a single-pass/in-line mode, units should use solid state power switching devices such as Solid State Relays (SSRs) or SCRs. For accurate and safe control, the cycle time must be set to 0.5-1.0 seconds or fastest possible settings available on PID controller or PLC-PID Loop.
- There must be fluid flow prior to powering on the element. If the element is turned on prior to media flow then damage or failure to element could occur
- The end of the heater with the thermocouple represents the outlet of the heater, the side opposite the thermocouple is the liquid inlet. If operated opposite to these positions then heater failure is likely to occur.
- The Red Leads on type K and J thermocouples is the Negative, Yellow and White (respectively) are positive.
- Many Infinity CRES heaters are sold without control systems from Infinity. If you are using your own control unit, please contact Infinity about proper operation and settings for your PID loop. 888-565-8137.

AIR/GAS HEATERS

- When installing Infinity CRES heater components into process, ensure correct connector fittings are used and mate properly before operating the process. It is acceptable that the coil come in contact with the housing body or pipe as long as the body or pipe is properly grounded that is accepting the element.

- Heaters should be mounted in a vertical position or in an orientation such that air natural heated air movement rises toward the thermocouple sensor. The higher the operating temperature the more important this requirement becomes.
- Air or Gas flow must be present at all times of heater operation. Flow switches or valve/blower interlocks can help achieve this requirement..
 - When using CRES heaters in a single-pass/in-line mode, units should use solid state power switching devices such as Solid State Relays or SCRs. For accurate and safe control, the cycle time must be set to 0.2 seconds or fastest possible settings available on PID controller or PLC-PID Loop. Temperatures above 800° F require the use 20°F/min ramp to set-point and an analog control loop with phase angle SCR power controller.
- There must be air/gas flow prior to powering on the element. If the element is turned on prior to media flow then damage or failure to element will occur
- The end of the heater with the thermocouple represents the outlet of the heater, the side opposite the thermocouple is the air/gas inlet. If operated opposite to these positions then heater failure is likely to occur.
- The Red Leads on type K and J thermocouples is the Negative, Yellow and White (respectively) are positive.

- Many Infinity CRES heaters are sold without control systems from Infinity. If you are using your own control unit, please contact Infinity about proper operation and settings for your PID loop. 888-565-8137.

QUARTZ AIR/GAS HEATERS

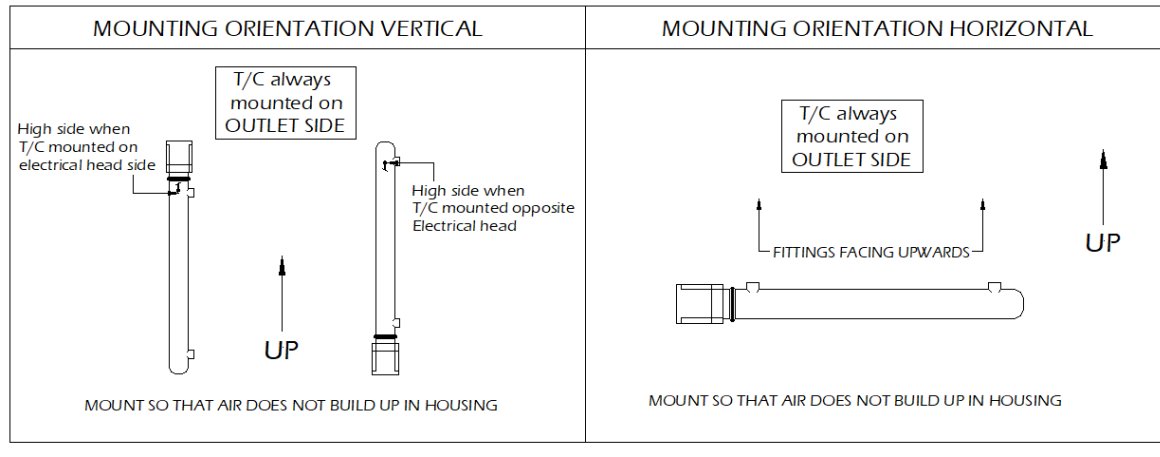
- Heaters should be mounted in a vertical position or in an orientation such that air natural heated air movement rises toward the thermocouple sensor. The higher the operating temperature the more important this requirement becomes.
- Air or Gas flow must be present at all times of heater operation. Flow switches or valve/blower interlocks can help achieve this requirement.
- CONTROLLED RAMP TO SETPOINT < 20°F/minute, ensure controlled temperature increase, not to exceed 20°F/Minute. Quartz is an excellent thermal insulator and the heat from the active heating mass lags 20-30 seconds after powering. Please ensure the PID control loop is properly tuned to ensure safe and accurate approach to temp.
- When using CRES heaters in a single-pass/in-line mode, units should use solid state power switching devices such as Solid State Relays or SCRs. For accurate and safe control, the cycle time must be set to 0.2 seconds or fastest possible settings available on PID controller or PLC-PID Loop.
- There must be air/gas flow prior to powering on the element. If the element is turned on prior to media flow then damage or failure to element will occur
- The end of the heater with the thermocouple (if provided) is the outlet of the heater, the side opposite the thermocouple is the air/gas inlet. If operated opposite to these positions then heater failure is likely to occur.
- The Red Leads on type K and J thermocouples is the Negative, Yellow and White (respectively) are positive.
- Many Infinity CRES heaters are sold without control systems from Infinity. If you are using your own control unit, please contact Infinity about proper operation and settings for your PID loop. 888-565-8137.

ORIENTATION AND MOUNTING OF HEATERS

- When mounting heaters in liquid applications ensure either of the mounting conditions are observed below:
LIQUID HEATING- WATERS, W/EG, SOLUTIONS.
 - 1) Either, heater outlet is mounted higher than the inlet of the heater to ensure air may clear the housing during operation and priming. Goal is to ensure there is NO ENTRAPPED AIR IN HOUSING during operation.
 - 2) Or heater outlet and inlet are mounted in horizontal position such that the inlet and outlet fittings are facing upwards to ensure air cannot build up in the heater housing. Goal is to ensure there is NO ENTRAPPED AIR IN HOUSING during operation.

GASEOUS HEATING- NITROGEN (L/G), AIR, ANY GASEOUS MEDIA

It is recommended to operate the outlet in elevated position to inlet to allow movement of heated media out of heater housing.



HEATER QUALIFICATIONS AND QUALITY PROCEDURES

- Unless otherwise noted the heater circuit will maintain a power output of +/-10% of actual required levels.
- The heater mechanical requirements will be as required by product drawings supplied by IFC tech dept.
- The dielectric constant unless otherwise noted will be twice the required voltage minimum, with a failure rate being determined at 5mA leakage to ground.

STANDARD TROUBLE SHOOTING

- If heater is not heating fluid, ensure wiring to the control loop is correct by using the supplied wiring diagram.
- Check that the resistance between the heater terminals is a fixed whole number while measuring across the contacts. Measurements of kOhms or MOhms indicates that the heater is failed.
- If the heater is tripping circuit breakers or blowing fuses, measure resistance to ground by placing one end of the ohm meter on one leg of the heater terminal and the other on the heater ground. A MOhm value or unregistered value is good. Very low ohm reading indicates that the heater is grounded and should immediately be removed from service.

REMOVAL AND REPLACEMENT OF ELEMENT/BUNDLES

- If using sanitary collars for securing element/bundle into flow housing:
 - Validate with licensed personnel that the unit is properly disconnected electrically and mechanically such that physical harm does not occur to personnel or process, both electrically and mechanically/plumbing.
 - Ensure there are no obstructions to straight removal of element/bundle such that unit can be removed without bending elements from housing to ensure there is no stress impingement between element coil and housing to protect any surface finishes associated with the particular process/order.
 - Exert same care when replacing the elements in the housing that no mechanical stresses beyond the weights of the elements contact internal surfaces of housing to preserve conditions of finish.
 - Ensure the unit is reaffixed into plumbing circuit and wired to controls using licensed and certified personnel.
- If using Threaded connections securing element/bundle into flow housing, ensure unit is fully disconnected before attempting the twisting/torsional removal of element/bundle.
 - Ensure there are no obstructions to straight removal of element/bundle such that unit can be removed without bending elements from housing to ensure there is no stress impingement between element coil and housing.

- Ensure there are no obstructions to straight removal of element/bundle such that unit can be removed without bending elements from housing to ensure there is no stress impingement between element coil and housing to protect any surface finishes associated with the particular process/order.
- Ensure the unit is reattached into plumbing circuit and wired to controls using licensed and certified personnel.

PLEASE READ THE FOLLOWING AND BE SAFE USING INFINITY HEATERS OR ANY ELECTRIC HEATER

*ALWAYS ENSURE PROPER EARTH GROUND DURING OPERATION OF ANY INFINITY HEATER.

*NEVER USE HEATER IN PRESENCE OF FLAMMABLE MATERIALS/SURROUNDINGS. THE HEATER/SHROUD/ELECTRICAL ENCLOSURE CAN GET VERY HOT IN MANY APPLICATIONS AND CAN CAUSE BURNING OF PERSONNEL OR COULD START A FIRE IF WITHIN RANGE OF FLAMMABLE MATERIALS.

*IN THE EVENT THERE IS FLAMMABLE PRODUCT ON OR NEAR HEATER, ENSURE PROPER DISTANCE FROM OTHER FLAMMABLE MATERIALS AS TO NOT PRECIPITATE A LARGER FIRE AND ENSURE ALL SAFETY PRECAUTIONS TO ALLOW MATERIAL TO SAFELY EXTINGUISH ITSELF IN EVENT OF FIRE.

*IF SUPPORTS ARE USED TO MOUNT AN INFINITY HEATER MAKE SURE THE MATERIALS USED TO SUPPORT THE HEATER ARE NOT FLAMMABLE AND ARE MECHANICALLY SUFFICIENT TO HOLD HEATER IN PLACE IN THE EVENT OF CATASTROPHIC FAILURE EITHER DUE TO THE HEATER OR ANOTHER SURROUNDING COMPONENT FAILURE.

*IT IS THE RESPONSIBILITY OF THE CUSTOMER TO ENSURE THE HEATER IS RUN IN A SAFE MANNER WITHOUT THE POTENTIAL TO OVERHEAT, ELECTRICALLY FAIL OR MECHANICALLY FAIL. DEVICES LIKE FLOAT SWITCHES, FLOW SWITCHES, OVER TEMPERATURE SWITCHES, PRESSURE SWITCHES, GROUND FAULT INTERRUPT SWITCHES ETC ARE PROPERLY IMPLEMENTED PRIOR TO THE OPERATION OF ANY UNIT.

*ELECTRICAL AND PLUMBING PROFESSIONALS AND COMMON SENSE SHOULD BE USED TO IMPLEMENT ANY INFINITY HEATER. ALWAYS LOOK FOR FAILURE POTENTIALS AND ENSURE IF A FAILURE OCCURS PROPER SAFE GUARDS ARE IN PLACE, INCLUDING FIRE EXTINGUISHING SYSTEMS, WARNING LABELS FOR HOT SURFACES, LABELS FOR PROCESS OUTLETS AND INLETS, PROPERLY LOCATED AND DIRECTED VENTS AND PRESSURE RELIEFS ETC.

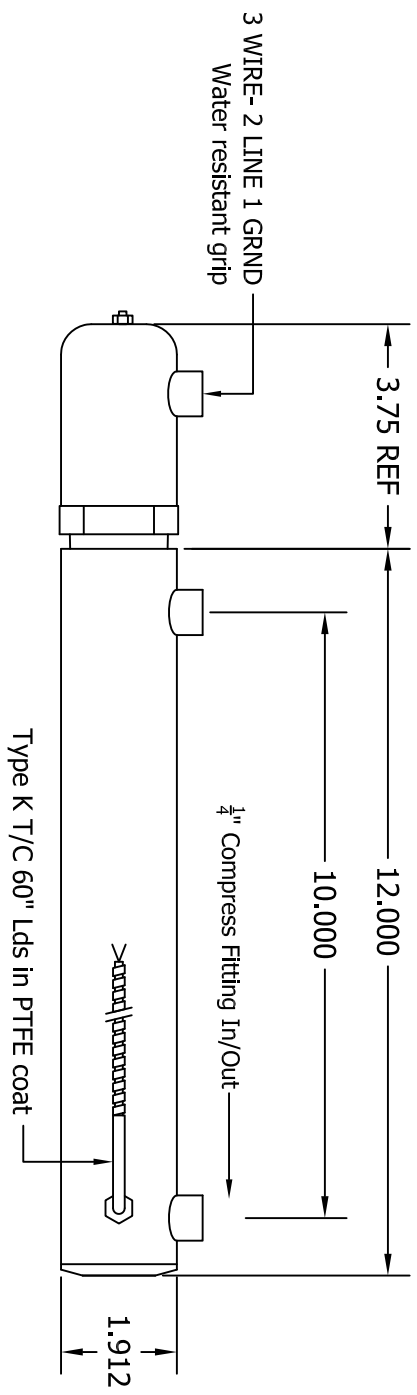
*IF YOU HAVE ANY QUESTIONS AT ALL ABOUT SETTING UP OR OPERATING AN INFINITY HEATER SAFELY, PLEASE CONTACT INFINITY (508-434-1600 OR SALES@INFINITYTHERMAL.COM), SOMEONE WILL BE HAPPY TO ASSIST AND PROVIDE FAIL SAFE RECOMMENDATIONS OR LOCATIONS WHERE THE FAIL SAFE DEVICES CAN BE PURCHASED.

If you have any questions regarding the use or installation of your new heater, please call our technical department at 508-434-1600, they will be happy to assist in any way they can. All Infinity products are warranted for 6 months following the shipment of the units. Please contact us immediately if you have any concern/problem with any IFC product, it will promptly and courteously be handled. Thank you again for choosing Infinity Fluids Corporation for all of your heating and controls projects.

CRES heater: 0.8 kW, 120 V, 1PH
 SS Construction, 2" OD welded pipe w/1.25" NPT element
 Elements 316L
 Heater Housing Body 304L-316L Construction

316L Stainless Steel Heater Elements

max pressure 150 psig ptfе seal
 UL marked with file ref
 1/4" frpt inlet/outlet
 Water resistant electrical head with gasket



UP

PROPRIETARY

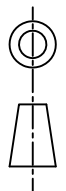
TOLERANCES

Notice: THIS DOCUMENT EMBODIES CONFIDENTIAL, PROPRIETARY INFORMATION OWNED BY INFINITY THERMAL. NOTICE IS GIVEN THAT ALL DESIGN, MANUFACTURING, REPRODUCTION, USE OF THIS DOCUMENT IN CONJUNCTION WITH GOVERNMENT CONTRACT DOES NOT CONVEY ANY RIGHTS TO GOVERNMENT PARTIES OR ITS BRANCHES. ALL INFORMATION REMAIN THE SOLE PROPERTY OF INFINITY THERMAL WITHOUT EXCEPTION. ALL ORDERS BASED ON THIS EMBODIMENT ARE UNDER CONFIDENTIAL AGREEMENT AND CANNOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT TO UNAUTHORIZED PERSONS, OR TO INCORPORATE THIS PROPRIETARY DESIGN AND SUBSTANCE OF IT EITHER IN WHOLE OR IN PART WITH ANY OTHER PROJECT OR PARTIES.

XXX +/- 1.0
 XX.X +/- 0.1"
 X.XX +/- 0.05"
 .XXX +/- 0.01"

Unless otherwise specified drawing should be used for estimation purposes only.

DRAWN BY	MJD
DATE	070120
APPROVAL	RCC
REVISION	0



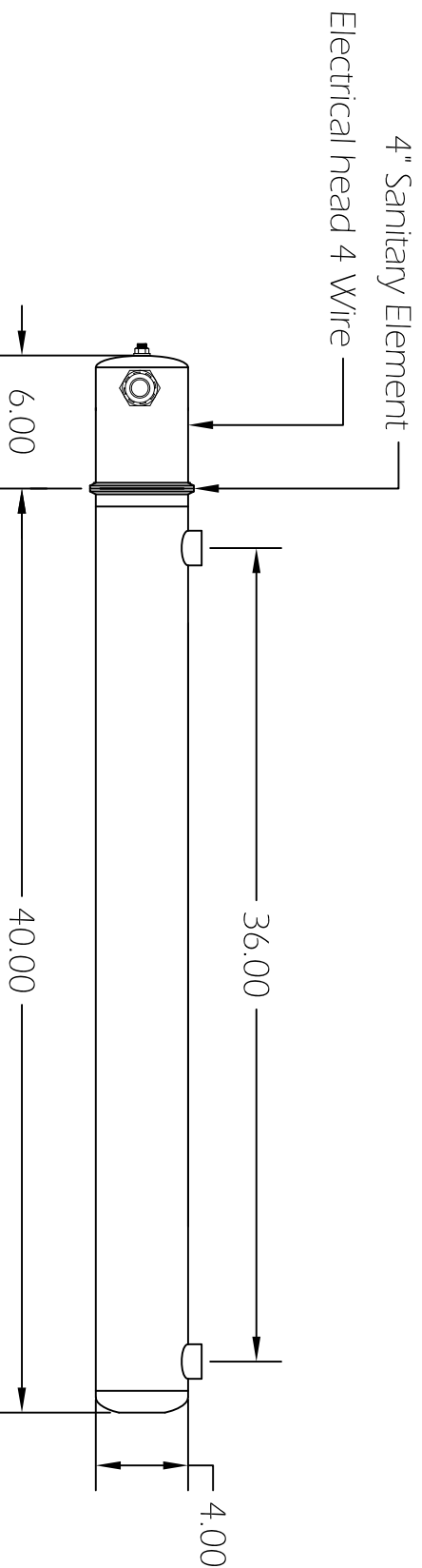
INFINITY THERMAL CORP
 CHARLTON, MA

Heater Element
 InLine Fluid RO/DI Heater

B	CRES-1LB-12/24-0005/0020-K	REV 0
	NTS	

2x 36KW/ HEATER at 480 Volt 3 Phase

REVISIONS			
REV	DESCRIPTIONS	DATE	APPD



PROPRIETARY

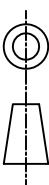
TOLERANCES

XXX +/-1.0
 XXX +/-0.1"
 XXX +/-0.05"
 XXX +/-0.01"

NOTICE: THIS DOCUMENT EMBODIES CONFIDENTIAL, PROPRIETARY INFORMATION OWNED BY INFINITY FLUIDS. NOTICE IS HEREBY GIVEN THAT ALL DESIGN, MANUFACTURING, REPRODUCTION, USE AND SALES RIGHTS REGARDING THE SAME ARE EXPRESSLY RESERVED FOR INFINITY FLUIDS. THIS DOCUMENT IS SUBMITTED UNDER A CONFIDENTIAL RELATIONSHIP FOR A SPECIFIED PURPOSE AND THE RECIPIENT HEREOF BY ACCEPTING THIS DOCUMENT ASSUMES CUSTODY HEREOF AND AGREES NOT TO DISCLOSE THIS DOCUMENT OR ANY PORTION OF ITS CONTENTS TO ANY UNAUTHORIZED PERSON OR TO INCORPORATE THIS PROPRIETARY DESIGN OR THE SUBSTANCE OF IT EITHER IN WHOLE OR IN PART IN ANY OTHER PROJECT.

Unless otherwise specified drawing should be used for estimation purposes only

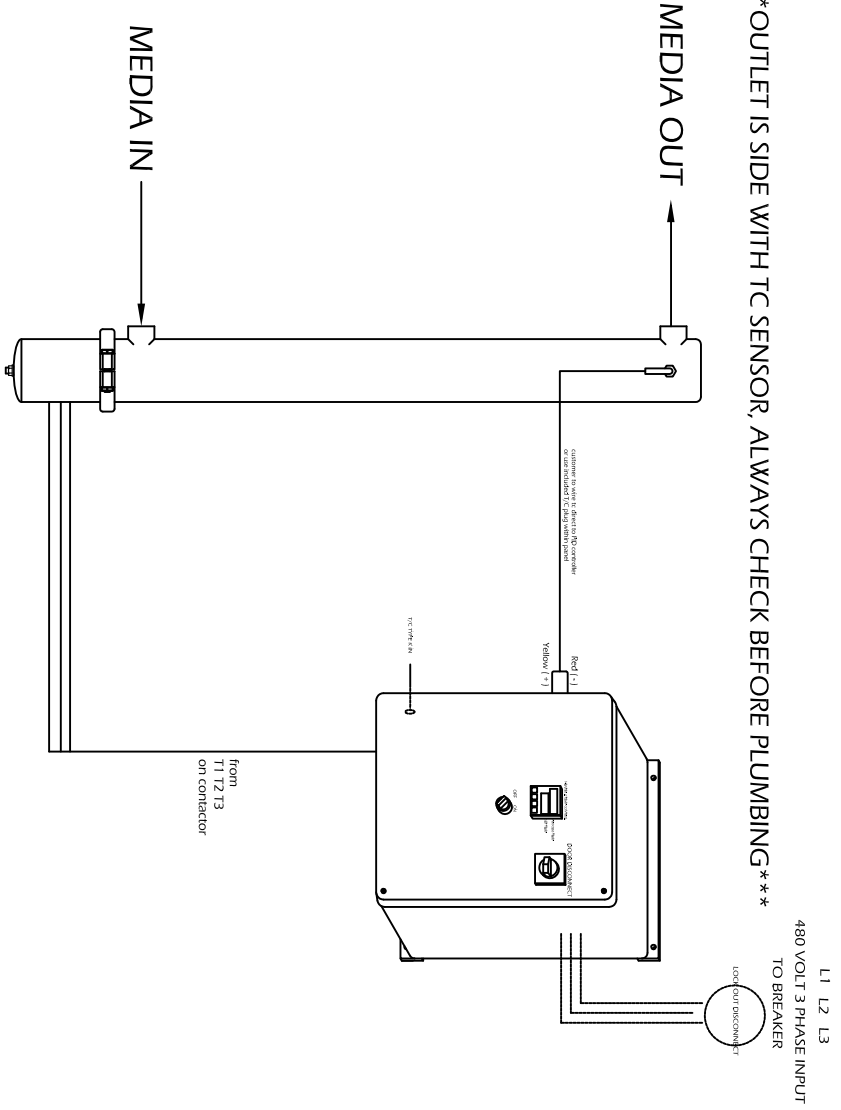
Drawn By	MJD
Date	09/20/13
Approval	RCC
Revision	0



SYSTEM INTERFACE ELEMENT ARRAY
 CRES Inline Mounted Fluids heater system

B	CRES-MF-48-0360-K-3P	3
NTS 09/20/3-02		SHEET 1 OF *

*** OUTLET IS SIDE WITH TC SENSOR, ALWAYS CHECK BEFORE PLUMBING ***



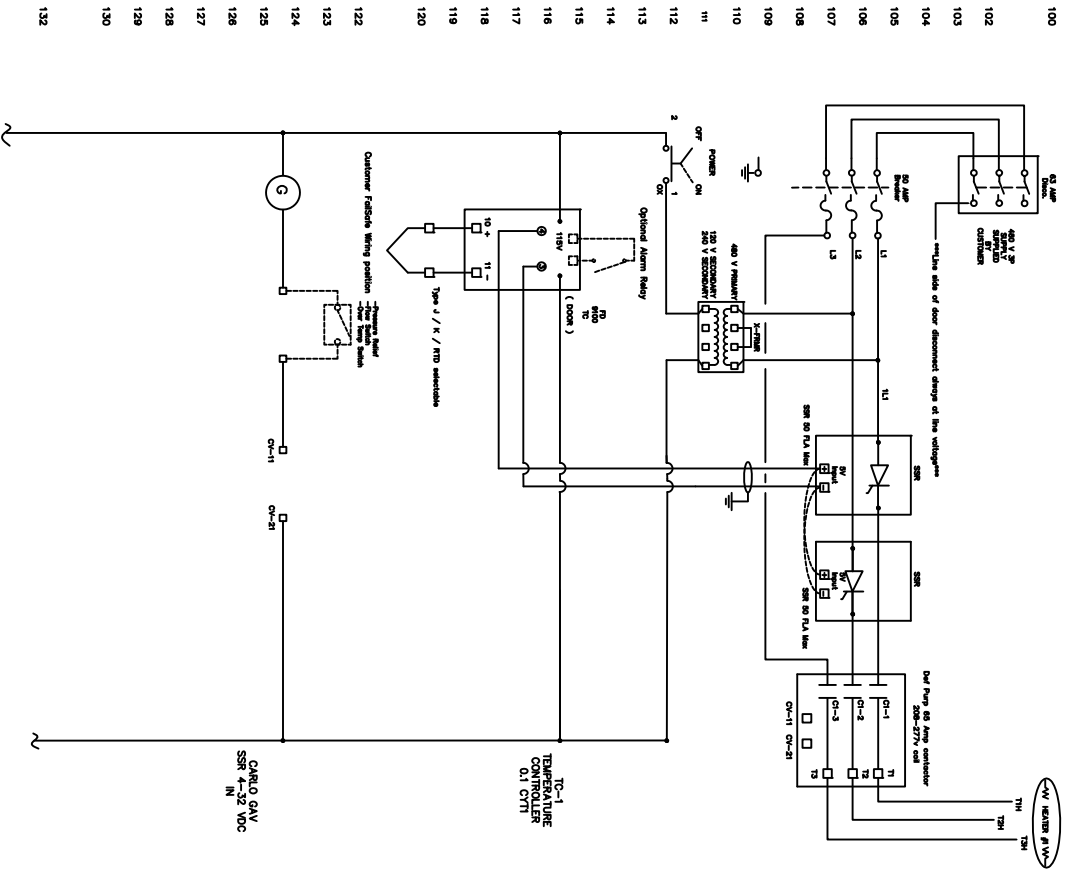
PROPRIETARY	TOLERANCES	XXX +/-1.0 XXX +/-0.1" XXX +/-0.05" XXX +/-0.01"
	<p>NOTICE: THIS DOCUMENT EMBODIES CONFIDENTIAL PROPRIETARY INFORMATION OWNED BY INFINITY FLUIDS. NOTICE IS HEREBY GIVEN THAT ALL DESIGN, MANUFACTURING, REPRODUCTION, USE AND SALES RIGHTS REGARDING THE SAME ARE EXPRESSLY RESERVED FOR INFINITY FLUIDS. THIS DOCUMENT IS SUBMITTED UNDER A CONFIDENTIAL RELATIONSHIP FOR A SPECIFIED PURPOSE AND THE RECIPIENT HEREOF BY ACCEPTING THIS DOCUMENT ASSUMES CUSTODY HEREOF AND AGREES NOT TO DISCLOSE THIS DOCUMENT OR ANY PORTION OF ITS CONTENTS TO ANY UNAUTHORIZED PERSON OR TO INCORPORATE THIS PROPRIETARY DESIGN OR THE SUBSTANCE OF IT EITHER IN WHOLE OR IN PART IN ANY OTHER PROJECT.</p>	

Unless otherwise specified drawing should be used for estimation purposes only	
Drawn By	MJD
Date	060911
Approval	RCC
Revision	0

INFINITY FLUIDS CORP

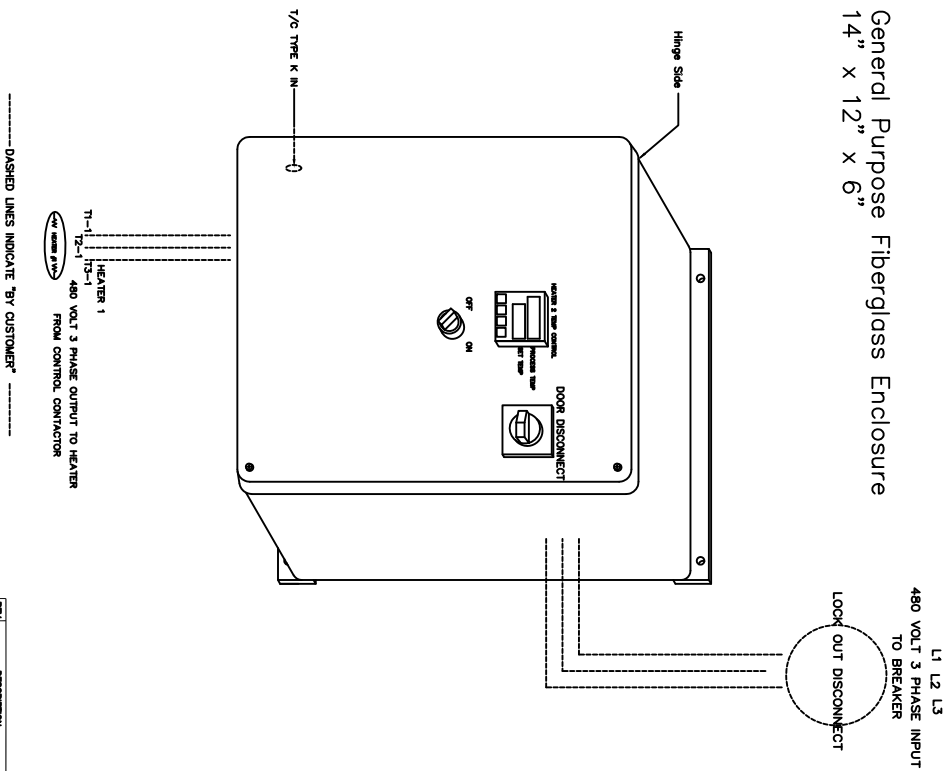
MOUNTING GENERAL ARRANGMENT
 WIRING AND MOUNTING DRAWING

B	CRES-MF-GA-DIAGRAM
NTS	0
SHEET 1 OF 2	

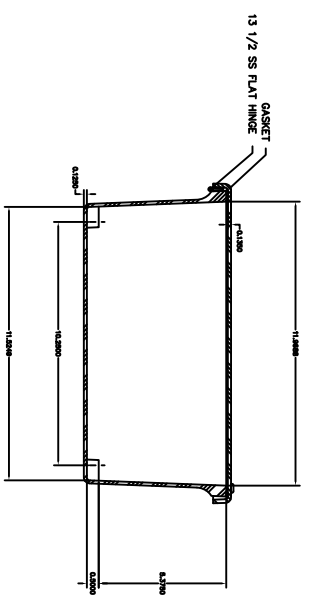
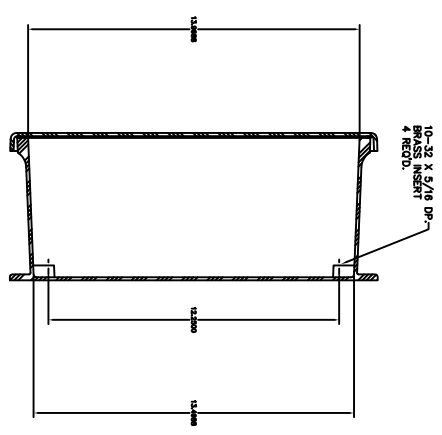
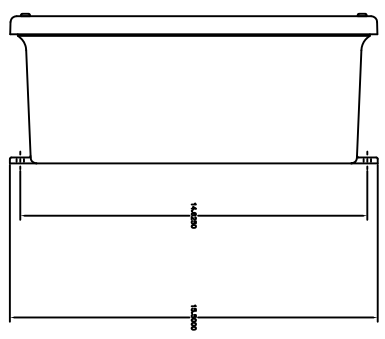
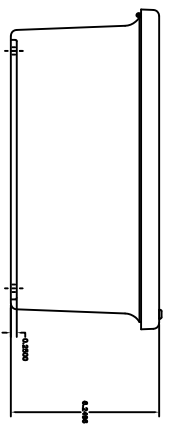
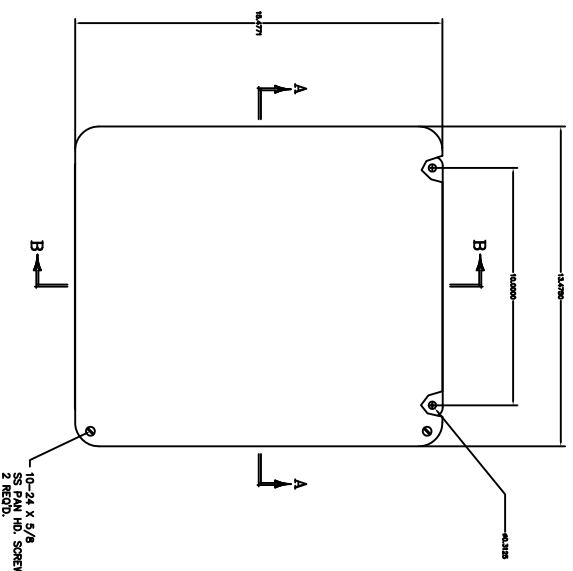


*HEATER TESTED AND TUNED FOR IMMEDIATE OPERATION
 *MOUNT AND WIRE WITH QUALIFIED PERSONNEL ONLY.
 *IF LIQUID - ENSURE HEATER IS FREE OF AIR POCKETS BEFORE TEST

General Purpose Fiberglass Enclosure 14" x 12" x 6"



REV	DESCRIPTION	DATE
1	INFINITY FLUIDS CORP STURBORO NH	
2	DRAWING TITLE	
3	480V 3PH TEMP CONTROL SYS	
4	CUSTOMER	
5	PROJECT NO: 8281	
6	DRAWN BY: PND	CHECKED BY: BB
7	DATE: 2/1/08	SCALE: NTS
8	DRAWING NUMBER	REV
9	PTC-48-40-3P	SH 1



SECTION A-A

SECTION B-B

REV	DESCRIPTION	DATE

INFINITY FLUIDS CORP STURBRIDGE MA
 DRAWING TITLE
 480V 3PH TEMP CONTROL SYS
 CUSTOMER
 PROJECT NO: 5251
 DRAWN BY: PWD
 DATE: 2/4/08
 PTC-48-40-3P
 CHECKED BY: BB
 SCALE: NTS
 REV
 SH 1

SAMPLE 480 VOLT 3 PHASE CONTROL PANEL PROPER SIZING WILL BE OBSERVED WITH HEATER

STANDARD TERMS OF SALE

1. Applicable Terms. These terms govern the purchase and sale of the equipment and related services, if any (collectively, "Equipment"), referred to in Seller's purchase order, quotation, proposal or acknowledgment, as the case may be ("Seller's Documentation"). Whether these terms are included in an offer or an acceptance by Seller, such offer or acceptance is conditioned on Buyer's assent to these terms. Seller rejects all additional or different terms in any of Buyer's forms or documents.
2. Payment. Buyer shall pay Seller the full purchase price as set forth in Seller's Documentation. Unless Seller's Documentation provides otherwise, freight, storage, insurance and all taxes, duties or other governmental charges relating to the Equipment shall be paid by Buyer. If Seller is required to pay any such charges, Buyer shall immediately reimburse Seller. All payments are due within 30 days after receipt of invoice. Buyer shall be charged the lower of 1 ½% interest per month or the maximum legal rate on all amounts not received by the due date and shall pay all of Seller's reasonable costs (including attorneys' fees) of collecting amounts due but unpaid. All orders are subject to credit approval.
3. Delivery. Delivery of the Equipment shall be in material compliance with the schedule in Seller's Documentation. Unless Seller's Documentation provides otherwise, Delivery terms are F.O.B. Seller's facility.
4. Ownership of Materials. All devices, designs (including drawings, plans and specifications), estimates, prices, notes, electronic data and other documents or information prepared or disclosed by Seller, and all related intellectual property rights, shall remain Seller's property. Seller grants Buyer a non-exclusive, non-transferable license to use any such material solely for Buyer's use of the Equipment. Buyer shall not disclose any such material to third parties without Seller's prior written consent.
5. Changes. Seller shall not implement any changes in the scope of work described in Seller's Documentation unless Buyer and Seller agree in writing to the details of the change and any resulting price, schedule or other contractual modifications. This includes any changes necessitated by a change in applicable law occurring after the effective date of any contract including these terms.
6. Warranty. Subject to the following sentence, Seller warrants to Buyer that the Equipment shall materially conform to the description in Seller's Documentation and shall be free from defects in material and workmanship. The foregoing warranty shall not apply to any Equipment that is specified or otherwise demanded by Buyer and is not manufactured or selected by Seller, as to which (i) Seller hereby assigns to Buyer, to the extent assignable, any warranties made to Seller and (ii) Seller shall have no other liability to Buyer under warranty, tort or any other legal theory. If Buyer gives Seller prompt written notice of breach of this warranty within 18 months from delivery or 1 year from acceptance, whichever occurs first (the "Warranty Period"), Seller shall, at its sole option and as Buyer's sole remedy, repair or replace the subject parts or refund the purchase price therefor. If Seller determines that any claimed breach is not, in fact, covered by this warranty, Buyer shall pay Seller its then customary charges for any repair or replacement made by Seller. Seller's warranty is conditioned on Buyer's (a) operating and maintaining the Equipment in accordance with Seller's instructions, (b) not making any unauthorized repairs or alterations, and (c) not being in default of any payment obligation to Seller. Seller's warranty does not cover damage caused by chemical action or abrasive material, misuse or improper installation (unless installed by Seller). **THE WARRANTIES SET FORTH IN THIS SECTION ARE SELLER'S SOLE AND EXCLUSIVE WARRANTIES AND ARE SUBJECT TO SECTION 10 BELOW. SELLER MAKES NO OTHER WARRANTIES OF ANY KIND, EXPRESS OR IMPLIED, INCLUDING WITHOUT LIMITATION, ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR PURPOSE.**
7. Indemnity. Seller shall indemnify, defend and hold Buyer harmless from any claim, cause of action or liability incurred by Buyer as a result of third party claims for personal injury, death or damage to tangible property, to the extent caused by Seller's negligence. Seller shall have the sole authority to direct the defense of and settle any indemnified claim. Seller's indemnification is conditioned on Buyer (a) promptly, within the Warranty Period, notifying Seller of any claim, and (b) providing reasonable cooperation in the defense of any claim.
8. Force Majeure. Neither Seller nor Buyer shall have any liability for any breach (except for breach of payment obligations) caused by extreme weather or other act of God, strike or other labor shortage or disturbance, fire, accident, war or civil disturbance, delay of carriers, failure of normal sources of supply, act of government or any other cause beyond such party's reasonable control.
9. Cancellation. If Buyer cancels or suspends its order for any reason other than Seller's breach, Buyer shall promptly pay Seller for work performed prior to cancellation or suspension and any other direct costs incurred by Seller as a result of such cancellation or suspension.
10. LIMITATION OF LIABILITY. NOTWITHSTANDING ANYTHING ELSE TO THE CONTRARY, SELLER SHALL NOT BE LIABLE FOR ANY CONSEQUENTIAL, INCIDENTAL, SPECIAL, PUNITIVE OR OTHER INDIRECT DAMAGES, AND SELLER'S TOTAL LIABILITY ARISING AT ANY TIME FROM THE SALE OR USE OF THE EQUIPMENT SHALL NOT EXCEED THE PURCHASE PRICE PAID FOR THE EQUIPMENT. THESE LIMITATIONS APPLY WHETHER THE LIABILITY IS BASED ON CONTRACT, TORT, STRICT LIABILITY OR ANY OTHER THEORY.
11. Miscellaneous. If these terms are issued in connection with a government contract, they shall be deemed to include those federal acquisition regulations that are required by law to be included. These terms, together with any quotation, purchase order or acknowledgement issued or signed by the Seller, comprise the complete and exclusive statement of the agreement between the parties (the "Agreement") and supersede any terms contained in Buyer's documents, unless separately signed by Seller. No part of the Agreement may be changed or cancelled except by a written document signed by Seller and Buyer. No course of dealing or performance, usage of trade or failure to enforce any term shall be used to modify the Agreement. If any of these terms is unenforceable, such term shall be limited only to the extent necessary to make it enforceable, and all other terms shall remain in full force and effect. Buyer may not assign or permit any other transfer of the Agreement without Seller's prior written consent. The Agreement shall be governed by the laws of the State of Delaware without regard to its conflict of laws provisions.